DURA Coil Model FF/SC/LC/IF/FP
INTERIOR FACE MOUNT UNDER UNTELL MANUAL LIFT

DOORS SHALL BE ROLLING STEEL MODEL DURA COIL "STANDARD"
(STANDARD SERVICE DOOR) AS MANUFACTURED BY RAYNOR GARAGE DOORS.

BRACKETS—STEEL PLATES, MIN. 3/16"(4.8mm) THICK, BOLTED TO GUIDES FOR MOUNTING CURTAIN AND BARREL ASSEMBLY. DRIVE SIDE BRACKET SHALL BE FITTED WITH A SEALED BALL BEARING FOR LONG LIFE.

BARREL—STRUCTURAL STEEL PIPE, MINIMUM 4-1/2"(114.3mm) OD, X 1 RS0" (3.0mm) WALL, TOLERANCE AND DESIGNED TO LIMIT MAXIMUM DEFLECTION UNDER LOAD, TO .03"(0.76mm) PER FOOT OF SPAN.

SPRING COUNTERBALANCE—THE CURTAIN SHALL BE COUNTERBALANCED BY MEANS OF OIL TEMPERED, HELICAL TORSION SPRINGS, GREASE PACKED AND MOUNTED ON A SINGLE CONTINUOUS STEEL SHEAR SPRING. SPRING SHALL BE DESIGNED FOR ADDITIONAL DESIGN TO FACILITATE ANY COUNTERBALANCE MAINTENANCE. CAST IRON SPRING ANCHORS SHALL TRANSFER FULL SPRING LOADING TO THE BARREL.

HOOD—SHALL BE 24 GA. COMMERCIAL QUALITY HOT-DIPPED GALVANIZED STEEL, HOOD TO HAVE ROLLED EDGES TO PROVIDE RIGIDITY.

GUIDES—STRUCTURAL STEEL ANGLES, MIN. 3/16"(4.8mm) THICK. TOP OF GUIDE ANGLES FLARED AND PROVIDED WITH 4 REMOVABLE CURTAIN STOPS.

WIND LOAD—20 LB./SQ. FT. STANDARD UNLESS OTHERWISE NOTED.

MODEL FF/SC/LC
CURTAIN—INTERLOCKING SLATS ROLLOVERED FROM COMMERCIAL QUALITY HOT-DIPPED GALVANIZED (G-80) STEEL. PER ASTM A-553, FINISH SHALL BE A TWO COAT BAKED ON PRIME PAINT APPLIED PRIOR TO ROLLFORMING. MALLEABLE IRON GALVANIZED ENDLOCKS FASTENED TO ALTERNATE SLATS WITH 2 ZINC PLATED STEEL RIVETS PER SLAT. ELIMINATES LATERAL MOVEMENT AND PREVENTS SLATS FROM WEARING AT SURFACES COMING IN CONTACT WITH GUIDES. BOTTOM OF CURTAIN SHALL BE REINFORCED WITH TWO STEEL ANGLES, MINIMUM 2"X2"X3/16" (50.8mmX50.8mmX4.8mm). SINGLE CONTACT BOTTOM ASTRAGAL.

MODEL IF
CURTAIN—INSULATED—INTERLOCKING SLATS ROLLOVERED FROM COMMERCIAL QUALITY HOT-DIPPED GALVANIZED (G-80) STEEL. PER ASTM A-553, EACH SLAT SHALL HAVE A 3/4" (19.1mm) THICK POLYSTYRENE FOAMBOARD CORE PLACE WITHIN THE FULL LENGTH OF THE SLAT. BACKING COVER TO BE A 24GA. HOT-DIPPED GALVANIZED STEEL. FINISH SHALL BE A TWO COAT BAKED ON PRIME PAINT APPLIED PRIOR TO ROLLFORMING. MALLEABLE IRON GALVANIZED ENDLOCKS FASTENED TO ALTERNATE SLATS WITH TWO ZINC PLATED STEEL RIVETS PER ENDLOCK. ELIMINATES LATERAL MOVEMENT AND PREVENTS THE SLATS FROM WEARING AT SURFACES COMING IN CONTACT WITH GUIDES. BOTTOM OF CURTAIN SHALL BE REINFORCED WITH TWO STEEL ANGLES, MINIMUM 2"X2"X3/16" (50.8mmX50.8mmX4.8mm). SINGLE CONTACT BOTTOM ASTRAGAL.

SPECIFICATIONS REFLECT CALCULATED CHARACTERISTICS OF CORE MATL.

MODEL FP
CURTAIN—SHALL CONSIST OF INTERLOCKING FLAT SLATS ROLLOVERED FROM NOT LESS THAN 22GA. COMMERCIAL QUALITY HOT-DIPPED GALVANIZED (G-80) STEEL. PER ASTM A-553, SLATS SHALL BE PUNCHED WITH A SERIES OF HOLES ACROSS THEIR ENTIRE LENGTH, PROVIDING 31% OPEN AREA PER SQUARE FOOT OF DOOR. BOTTOM OF CURTAIN SHALL BE REINFORCED WITH TWO STEEL ANGLES, MINIMUM 2"X2"X3/16" (50.8mmX50.8mmX4.8mm). SINGLE CONTACT BOTTOM ASTRAGAL.

LOCKING—SIDE BOLT TO ENGAGE GUIDE WITH PROVISION FOR PADLOCK. (PADLOCK BY OTHERS). QUANTITY REQUIRED.

LOCKING—FIVE PIN TUMBLER CYLINDER WITH LOCK BARS TO ENGAGE THE GUIDE. QUANTITY REQUIRED.

LOCK—OPERABLE FROM INTERIOR ONLY.

LOCK—OPERABLE FROM EXTERIOR ONLY.